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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.	
10/705,501	11/12/2003	Dave Humphreys	GRM270US	4758	
21302 KNOBLE VO	7590 10/09/2007 OSHIDA & DUNLEAVY	EXAMINER			
EIGHT PENN CENTER SUITE 1350, 1628 JOHN F KENNEDY BLVD PHILADELPHIA, PA 19103			MCDOWELL, SUZANNE E		
			ART UNIT	PAPER NUMBER	
			1791		
		•			
			MAIL DATE	DELIVERY MODE	
			10/09/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

The time period for reply, if any, is set in the attached communication.

Office Action Summary		Application	n No.	Applicant(s)				
		10/705,50	1	HUMPHREYS ET AL.				
		Examiner		Art Unit				
		Suzanne E	. McDowell	1732				
Period fo	The MAILING DATE of this communication  Reply	on appears on the	cover sheet with the c	orrespondence ac	idress			
WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR FOHEVER IS LONGER, FROM THE MAILINGS of time may be available under the provisions of 37 (SIX (6) MONTHS from the mailing date of this communicate period for reply is specified above, the maximum statutory teres to reply within the set or extended period for reply will, by eply received by the Office later than three months after the patent term adjustment. See 37 CFR 1.704(b).	NG DATE OF TH CFR 1.136(a). In no even ion. period will apply and wing statute, cause the apply	IS COMMUNICATION int, however, may a reply be time spire SIX (6) MONTHS from ication to become ABANDONE	N. nely filed the mailing date of this o D (35 U.S.C. § 133).				
Status								
1)	Responsive to communication(s) filed on 7/17/07.							
•	This action is <b>FINAL</b> . 2b) This action is non-final.							
•=	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is							
, —	closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Dispositi	on of Claims							
4)🖂	4)⊠ Claim(s) <u>1-24</u> is/are pending in the application.							
	4a) Of the above claim(s) is/are withdrawn from consideration.							
5)🖂	b)⊠ Claim(s) <u>3-5,7,10,11,14-16,18,21 and 22</u> is/are allowed.							
6)⊠	☑ Claim(s) <u>1,2,6,8,9,12,13,17,19,20,23 and 24</u> is/are rejected.							
7)	Claim(s) is/are objected to.							
8)[	Claim(s) are subject to restriction	and/or election re	equirement.					
Applicati	on Papers							
9)	The specification is objected to by the Exa	aminer.						
10) ☐ The drawing(s) filed on is/are: a) ☐ accepted or b) ☐ objected to by the Examiner.								
	Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).							
Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).								
11) The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152.								
Priority ι	ınder 35 U.S.C. § 119							
12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of:								
	1. Certified copies of the priority documents have been received.							
	2. Certified copies of the priority documents have been received in Application No							
	3. Copies of the certified copies of the priority documents have been received in this National Stage							
application from the International Bureau (PCT Rule 17.2(a)).  * See the attached detailed Office action for a list of the certified copies not received.								
* 3	see the attached detailed Office action for	a list of the certi	ned copies not receive	ea.				
Attachmen	t(s)							
1) Notice of References Cited (PTO-892)  4) Interview Summary (PTO-413)								
2) Notic	e of Draftsperson's Patent Drawing Review (PTO-9	48)	Paper No(s)/Mail D	ate				
3) Information Disclosure Statement(s) (PTO/SB/08)  Paper No(s)/Mail Date  5) Information Disclosure Statement(s) (PTO/SB/08)  Other:								

#### **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 2, 6, 8, 9, 12, 13, 17, 19, 20, 23, and 24 are rejected under 35 U.S.C. 103(a) as being unpatentable over Hobson (US Patent RE 23,564). Hobson teaches a method and apparatus with pinch-off members (21,22) slidably mounted in respective mold members (13, 14), which operate to pinch-off excess plastic between the container bottoms (column 4, lines 55-65, and see Figs. 5-8), and have recessed inner ends (21a, 22a), which would result in protrusions. Hobson additionally teaches another embodiment with pinch bars (9, 10) and plungers (7, 8) mounted in respective sections (a, b) of mold halves (5, 6). Hobson does not teach that there are two sets of pinch bars. Hobson does teach a second set of slidable members in the alternate embodiment, where the members operate to punch holes (7, 8). It would have been obvious to a person of ordinary skill in the art at the time of the invention to modify the apparatus and method taught by Hobson by having the second set of members also be pinch bars, in order to form the desired finished product, i.e., one without holes. Regarding the newly added limitation that the pinch bars pinch and separate, Hobson teaches that the pinch bars and plunger members do separate the parison or sections thereof, i.e., form holes, pinch of excess plastic, etc..

Regarding claims 6, 12, 13, and 17, Hobson shows the claimed configurations (See Fig. 5).

Regarding claims 8, 9, 19, and 20, Hobson shows that pinch bars (9, 10) are mounted in apertures (See Fig. 1; 9a, 10a), in their respective mold halves (5, 6).

Regarding claim 23, Hobson does not teach that the pinch bars operate by moving the mold halves toward each other. The pinch bars taught by Hobson are recessed in the mold and move slidably to pinch. If the pinch bars were advanced before the mold halves closed, they would operate by movement of the mold halves. Hobson specifies that the pinch bars are "normally retained in their retracted positions" but does not teach that they must be recessed (column 4, lines 55-65) when the mold halves are closing.

## Allowable Subject Matter

3. Claims 3-5, 7, 10, 11, 14-16, 18, 21, and 22 are allowed.

### Conclusion

4. THIS ACTION IS MADE FINAL. Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

Application/Control Number: 10/705,501

Art Unit: 1732

5. Any inquiry concerning this communication or earlier communications from the examiner

should be directed to Suzanne E. McDowell whose telephone number is (571) 272-1205. The examiner

can normally be reached on Monday, Tuesday and Friday 6am-2:30pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor,

Christina Johnson can be reached on (571) 272-1176. The fax phone number for the organization where

this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application

Information Retrieval (PAIR) system. Status information for published applications may be obtained

from either Private PAIR or Public PAIR. Status information for unpublished applications is available

through Private PAIR only. For more information about the PAIR system, see http://pair-

direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic

Business Center (EBC) at 866-217-9197 (toll-free). If you would like assistance from a USPTO Customer

Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR

CANADA) or 571-272-1000.

\_Suzanne E. McDowell

Page 4

Primary Examiner

Art Unit 1732

SEM

October 1, 2007